

## IP-I/ST/AS 121 Air cooled water chillers - Scroll compressors



This picture is a mere indication of the product range selected. It may not correspond to the model/unit chosen.

### Structure

Structure specifically designed and built to guarantee total resistance to atmospheric agents and corrosion. Base made of galvanized steel sheet, oven-painted with polyurethane powders. Equipped with sturdy support feet that facilitate the handling of the unit and allow a simple and quick installation. Frame made of anodized aluminium profiles, with aluminium alloy corner joints that guarantee excellent mechanical resistance and low weight. Panelling made of galvanized steel, externally coated with plastic film (PVC). Fastening to the aluminium frame is made with stainless steel screws mounted flush on the panels. Internal carpentry in galvanized steel sheet. Rainwater collection tray, in case of outdoor installation, complete with conveyable discharge without the disassembly of any panel. Sealing gaskets fitted on panels' edges, made coextruded plastic with differentiated consistency.

### Compressor

Hermetic scroll compressor with spirals orbiting specially designed and optimized for use with the selected refrigerant. These compressors, the latest generation, give high energy performance. The electric motor is cooled by refrigerant suction gas and it is protected against any abnormalities with motor over-temperature and over-current devices and protection against excessive gas discharge temperature. The compressor is complete with oil charge. The compressor is fitted on rubber antivibration mounts in order to reduce vibration to the structure. These compressors give a reduced noise level, a limited inrush current and a high MTBF (mean time between failures). The electrical terminals of the motor are placed in a dedicated box realized with IP54 protection.

### Fan(s)

Low speed, axial-flow fans fitted with accident-prevention protective grille on air inlet; directly coupled motor with built-in thermal cut-out. Aerodynamic housing and the profile of blades increase efficiency and decrease noise level. Protection degree IP 54.

### Air heat exchangers

Finned coil made with copper pipes arranged on staggered rows, mechanically expanded inside a pack of aluminium fins offering a high exchange surface area.

### Water heat exchangers

STANDARD: No Frost evaporator with copper tubes covered by plastic pipe fitted into a carbon steel tank (under

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request stainless steel is available) with shell covered with closed-cell neoprene anti-condensate material; complete with water differential pressure switch.

### Electric board

Each unit is equipped with electric panel, built, wired and fully tested at the factory. Wiring numeration and optimized layout facilitate troubleshooting. The installed components are identified by nameplates to better identify the application and the type of action. Switchboard is made according to standards IEC 204-1/EN60204-1 and it is complete with the following main components:

- Main isolator switch
- Door interlock safety device
- Contactor and protection (fuse) for compressor(s), fan(s) and pump (if present) (overload switch standard for units 21, 31 and 51)
- Power supply without neutral
- Phase monitoring sequence relay

### Control

The microprocessor control system in addition to providing a rapid and intuitive digital interface to the user, manages all machine control operations offering, thanks to the possibilities given by the electronics, a thorough safety and complete on the operation of the whole system. The LCD display is backlit type. Using the display, you can monitor the performance of the system variables and display all the working conditions or the settings.

In more detail, you can perform the following functions:

- Programming of the machine with password-protected access to ensure safety to the most sensitive parameters
- View by display the alarms detected, the historicization of alarms can be found by querying the display (only with clock card)
- LED display of the active functions
- Visualization of all the measured
- Operator interface with digital display
- Remote Management cumulative alarm free power contact
- Ready for ON/OFF remotely
- Alarm reset and unlock unit from keyboard
- Self-diagnostic Functions
- Ability to output serial interfacing with external supervision systems (optional only by additional card)

### Refrigerant circuit

The refrigerant circuit is specifically designed for the selected refrigerant gas, in order to minimize load losses and to avoid capacity reduction. The circuit is entirely made of copper tube brazed with silver alloy and it is isolated on the suction part, in order to avoid condensation.

The circuit's main components are:

- Molecular sieve that retains mechanical impurities and dry the circuit in order to eliminate moisture traces
- Safety valve, that ensures circuit's opening before reaching critical operating conditions (if applicable in accordance with the regulations).
- Moisture-liquid sight glass: coloured indicator of liquid passage for the verification of the charge and of the moisture content of the gas.
- Oil level management with equalizer tube only for tandem configurations.
- Refrigerant charge and oil
- Thermostatic expansion valve as standard
- Optional electronic expansion valve, standard from model 252
- HP and LP pressure safety switch

The refrigerant circuit is realized in compliance with PED Directive (2014/68/EU).

### Water circuit

The Integrated (I) solution already mounts most of the water circuit components in the unit thus making extremely easy and simple the connection to the user system. Moreover, the pump control equipment is fitted inside the electrical board of the unit and the microprocessor control manages the pump starting, timing and all the safety devices of the whole system cutting automatically out the refrigerant circuit when necessary.

The main components of this solution are:

- Discharge water valve
- Water gauge
- Safety valve water side
- Water tank

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- Manual by pass valve
- Manual air venting valve
- Differential pressure switch
- Centrifugal pump for circulation of the water
- Electrical equipment for water pump

### Sound levels

Sound levels are obtained by means of theoretical calculations that could deviate from the real conditions of the place of installation of the unit.

Sound Power: this is the acoustic emission of the unit when operating. It is dependent on operating conditions.

Sound power level in compliance with ISO 3744.

Sound Pressure: this is the measurement of the effect of the acoustic emission generated by the unit at a certain distance and in the acoustic environment (reflection, absorption, directivity) in which it operates. The value will depend on the sound power of the unit, the directivity of the source and the reflectivity of the surroundings. Sound pressure level (average value), calculated for unit in a free field on a reflective surface; non-binding value obtained from the sound power level.

It is assumed that sound power and sound pressure are linked together by defining the space and conditions as follows:

- the source is omnidirectional, i.e. the acoustic emission is the same in all directions
- the conditions are free field, i.e. at 1 meter from the source there is no effect from acoustic wave reflections with the exception of the support plane

The power is therefore distributed over an imaginary sphere around the unit and the following relationship applies:

- sound pressure at 1 m = sound power - 11 dB (A)

### Selected accessories

- Metallic filters specially designed for condensing coils applications on industrial chillers, made of an aluminum sheet frame and micro-extruded aluminum mesh. These filters ensure very low pressure drops and their design allow to cover large suction surfaces.
- Condensing coil with copper tubes and aluminum fins.
- Condensing pressure control by pressure switch that constantly reads condensing pressure. Setpoints are setted in order to switch on/switch off fans.
- Certificate according to Pressure Equipment Directive 2014/68/EU (PED).
- Pressure safety switch installed on the Low Pressure side (LP). The pressure switch is in compliance with EN 378-2:2016 Standard.
- Pressure safety switch installed on the High Pressure side (HP). The pressure switch is in compliance with EN 378-2:2016 Standard.
- Gauges for the control of low and high refrigerant pressures, embedded in glycerine.
- Crankcase electric heater directly installed on the compressor in order to evaporate any drops of liquid.
- Thermostatic expansion valve.
- Special heat exchanger made of copper tubes in a plastic pipe fitted into a carbon steel tank with shell covered with closed-cell neoprene anti-condensate material; complete with water differential pressure switch. This system, patented by Euroklimat, ensure protection against freezing.
- Differential pressure switch with the function to prevent the failure of the machine due to reduced or absent water flow.
- Pressure relief valve for hydraulic circuit (4,5 bar setting).
- Electromechanical flow switch prevents the failure of the machine due to reduced or absent water flow.
- Manual air vent valve for discharging air from water circuit.
- Thermal insulation for heat exchanger with special thickness of 9 mm.
- Closed expansion vessel for the containment of pressure variations in the water circuit. The fluid is separated from the gas chamber by a diaphragm and the tank is equipped with an automatic filling valve.
- Power supply with no neutral.
- Sequence phases relay mounted directly inside the electrical box and with the function of stopping the unit in the case where the phase sequence is not correct.

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- Display with 3 digits and digital point.
- Meter for the counting of operating hours.
- Remote controlled On/Off switch.

## ACCORDING TO EN14511

Unit		IP-I/ST/AS
Model		121
Refrigerant fluid		R410A

## Cooling conditions

Fluid - User side		Water
Fouling factor - User side	m <sup>2</sup> °C/W	0.0000176
Inlet fluid temperature - User side	°C	12.0
Outlet fluid temperature - User side	°C	7.0
External air temperature	°C	35.0
Height a.s.l.	m	0

## Cooling performances

Cooling capacity	kW	30.9
Compressors power input	kW	9.1
Total power input (A1)	kW	10.4
Flow rate - User side	l/s	1.43
Pressure drops - User side	kPa	28
EER		2.98
Air flow rate	m <sup>3</sup> /h	11350
Available static pressure	Pa	0
Fans power input	kW	0.7
Fans absorbed current	A	1.70

## Hydraulic module - User side: Cooling mode

Available pressure	kPa	283
Hydraulic circuit pressure drops	kPa	28
Pumps power input	kW	1.4
Pumps absorbed current	A	4.1

(A1) Compressor, fans and pumps power (if available) - selected operating conditions

## Compressors

Type		Scroll
Number		1
Refrigerant circuits		1

## Fans

Type		AC
Number		1
Rated power input	kW	0.8
Rated absorbed current	A	1.7

## Heat exchanger - User side

Type		No-Frost
Number		1

## ELECTRICAL DATA (Theoretical calculations)

Power supply	V-ph-Hz	400-3-50
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Control power supply	V-ph-Hz	24-1-50 / 230-1-50
Maximum power input without pump	kW	13.3
Locked rotor current – LRA without pump	A	101.7
Full load current - FLA without pump	A	30.8

Power line must not be sized according to electrical data supplied with this offer

Technical calculations may change according to calculation methods. Technical data may be revised.

### Dimensions

Length	mm	1280
Width	mm	990
Height	mm	2090

### Sound levels

Sound power (4)	dB(A)	86
Sound pressure (5)	dB(A)	55

### Weight

Net weight	kg	485
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(4) Sound power levels calculated according to ISO 3744.

(5) Sound pressure levels measured at a distance of 10 meters from the unit in free field and directivity factor Q=2

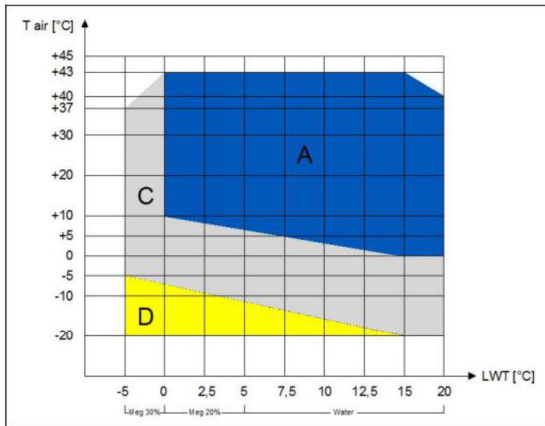
### Hydraulic module - User side

Number of pumps		1
Rated power input	kW	1.50
Rated absorbed current	A	4.1
Maximum pressure hydraulic circuit	kPa	600
Storage tank	l	160.0

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## OPERATING LIMITS



The chart represents the operational limits of the unit in relation to the selected reference conditions.

**Legend:**

Area A: Standard operating area

Area C: Operating area with modulating fan speed control (option)

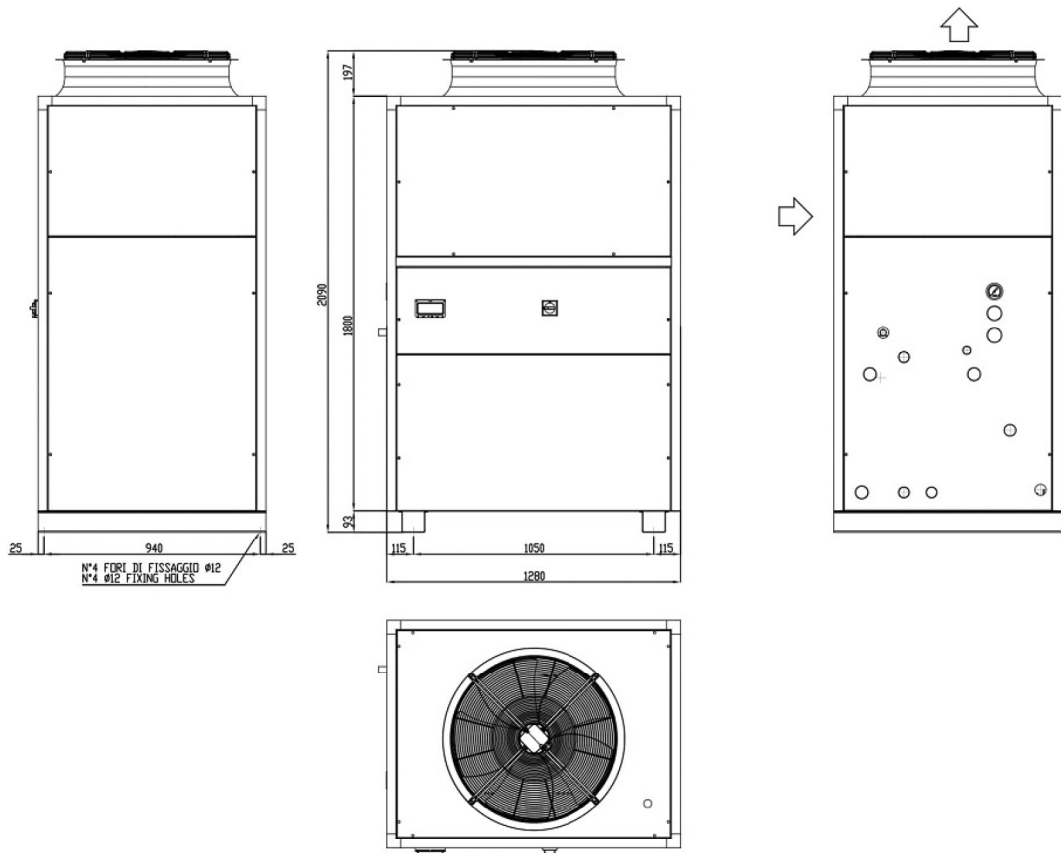
Area D: Operating area with EC Fans (option)

T air: Outdoor air temperature [°C]

LWT: Evaporator outlet temperature [°C]

MEG: Mixture of ethylene glycol

## DIMENSIONAL DRAWING



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